



MOMENTIVE

performance materials

The science behind the solutions.

SnapSil* TN3305

fast cure silicone adhesive sealant

Product Description

SnapSil TN3305 is a one-component, low volatile siloxane, silicone adhesive sealant that cures at room temperature upon exposure to atmospheric moisture, and exhibits primerless adhesion to many substrates.

Key Features and Typical Benefits

- Fast tack-free time
- Low volatility
- Non-corrosive to most metals
- Primerless adhesion to many substrates
- Low odor cure: releases an alcohol vapor during cure

Typical Physical Properties

(JIS K 6249)

Uncured Properties		
Appearance		Flowable, clear, white, black
Viscosity (23°C)	Pa·s	47
Tack-free Time (23°C)	min	9
Cured Properties (3 days @ 23°C, 50% RH)		
Appearance		Elastic rubber, clear, white, black
Density (23°C)	g/cm ³	1.04
Hardness (Type A)		14
Tensile Strength	MPa	1.5
Elongation	%	400
Adhesive Strength ⁽¹⁾	MPa	1.0
Volatile Siloxane ⁽²⁾ (D ₃ -D ₁₀)	wt%	0.01
Volume Resistivity	Ω·cm	2.0x10 ¹⁵
Dielectric Strength	kV/mm	26
Dielectric Constant (60Hz)		2.7
Dissipation Factor (60Hz)		0.002

(1) Glass lap shear, 7 days @ 23°C, 50%RH

(2) In-house test method

Typical property data values should not be used as specifications.

*SnapSil is a trademark of Momentive Performance Materials Inc.

Momentive Performance Materials provides versatile materials as the starting point for our creative approach to ideas that help enable new developments across hundreds of industrial and consumer applications. We are helping customers

solve product, process, and performance problems; our silanes, fluids, elastomers, sealants, resins, adhesives, urethane additives, and other specialty products are delivering innovation in everything from car engines to biomedical devices.

From helping to develop safer tires and keeping electronics cooler, to improving the feel of lipstick and ensuring the reliability of adhesives, our technologies and enabling solutions are at the frontline of innovation.

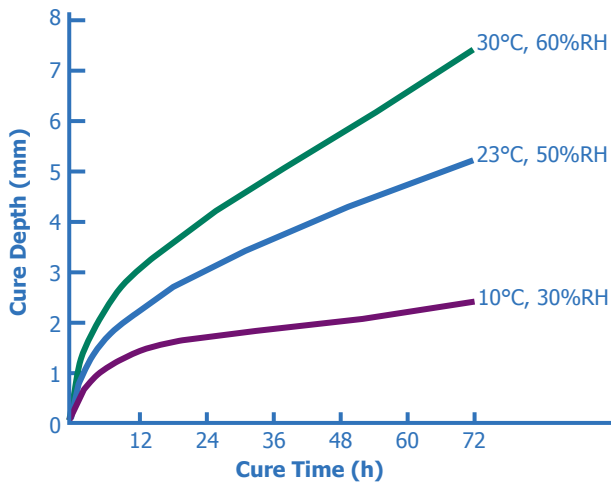
SnapSil* TN3305 fast cure silicone adhesive sealant

Potential Applications

- Insulating adhesive seal and fixing for electrical and electronic parts
- Waterproof sealant for electrical, electronic and communication equipment
- General adhesive for metal, glass, plastics, etc.

Cure Profile

SnapSil TN3305 silicone adhesive sealant cures upon exposure to atmospheric moisture, and its cure speed is affected by humidity and temperature. The material begins to cure from the sections that are exposed to the atmosphere and, therefore, greater time is required for the cure to extend to deeper sections. The cure depth of SnapSil TN3305 silicone adhesive sealant at various combinations of humidity and temperature are provided below.



Adhesion Performance

SnapSil TN3305 silicone adhesive sealant adheres to a wide variety of substrates used in electronic components. The following matrix depicts adhesion performance to typical substrates. However, actual performance may vary depending on the substrate manufacturer or grade.

Substrate	Performance
Aluminum	O
Copper	O
Steel	O
Stainless Steel	O
Acrylic resin	O
Phenolic resin	O
Epoxy resin	O
PET	O
ABS	O
PBT	O
PPS	O
PVC	O
Nylon	O
Polycarbonate	O
PPO	O
Polyethylene	X
Polytetrafluoroethylene	X
Glass	O

O: Good (cohesive failure)

X: Adhesive failure

Packaging

- 100g tube
- 333ml cartridge
- 18kg pail

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers considering the use of this product should review the latest Material Safety Data Sheet and label for product safety information, handling instructions, personal protective equipment if necessary, and any special storage conditions required. Material Safety Data Sheets are available at www.momentive.com or, upon request, from any Momentive Performance Materials representative. Use of other materials in conjunction with Momentive Performance Materials products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Emergency Service

Momentive Performance Materials maintains an around-the-clock emergency service for its products. The American Chemistry Council (CHEMTREC) and CareChem24 International also maintain an around-the-clock emergency service for all chemical products:

Location	Momentive Performance Materials Products	All Chemical Products
Mainland U.S., Puerto Rico	518.233.2500	CHEMTREC: 800.424.9300
Alaska, Hawaii	518.233.2500	CHEMTREC: 800.424.9300
Canada	518.233.2500	CHEMTREC: 800.424.9300
Europe	+518.233.2500 (Albanian, Czech, Danish, Dutch, English, Finnish, French, German, Greek, Hungarian, Italian, Lithuanian, Norwegian, Polish, Portuguese, Romanian, Russian, Serbo-Croatian, Slovak, Spanish, Swedish, Turkish, Ukrainian)	+44.(0)208.762.8322 (UK)
Middle East, All countries, except Israel	+518.233.2500	+961.3.487.287 (Lebanon)
Middle East, Israel	+518.233.2500	+44.(0)208.762.8322 (UK)
Latin America, Asia/Pacific, all other locations worldwide	+518.233.2500	CHEMTREC: +1-703.527.3887 (collect)
At sea	Radio U.S. Coast Guard, which can directly contact Momentive Performance Materials at 518.233.2500 or CHEMTREC at 800.424.9300.	

DO NOT WAIT. Phone if in doubt. You will be referred to a specialist for advice.

*SnapSil is a trademark of Momentive Performance Materials Inc.

CUSTOMER SERVICE CENTERS

North America

E cs-na.silicones@momentive.com

- | | | |
|---|--------------------------|--------------------------|
| • Specialty Fluids | T +1.800.523.5862 | F +1.304.746.1654 |
| • UA, Silanes and Specialty Coatings | T +1.800.334.4674 | F +1.304.746.1623 |
| • RTVs and Elastomers | T +1.800.332.3390 | F +1.304.746.1623 |
| • Consumer Sealants & Construction Sealants and Adhesives | T +1.877.943.7325 | F +1.304.746.1654 |
-

Latin America

E cs-la.silicones@momentive.com

- | | | |
|--|---------------------------|---------------------------|
| • Argentina & Chile | T +54.11.4862.9544 | F +54.11.4862.9544 |
| • Brazil | T +55.11.4534.9650 | F +55.11.4534.9660 |
| • Mexico & Central America | T +52.55.2169.7670 | F +52.55.2169.7699 |
| • Venezuela, Ecuador, Peru
Colombia & Caribbean | T +58.212.285.2149 | F +58.212.285.2149 |
-

Europe, Middle East, Africa and India

E cs-eur.silicones@momentive.com

T +00.800.4321.1000
T +40.21.3111848

Pacific

E cs-ap.silicones@momentive.com

T +1.800.820.0202 **F** +81.276.31.6259
T +0.81.276.20.6182

Worldwide Hotline

T +1.607.786.8131 **F** +1.607.786.8309
T +1.800.295.2392

Visit us at Momentive.com

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC., MOMENTIVE PERFORMANCE MATERIALS USA INC., MOMENTIVE PERFORMANCE MATERIALS ASIA PACIFIC PTE. LTD., MOMENTIVE PERFORMANCE MATERIALS WORLDWIDE INC., MOMENTIVE PERFORMANCE MATERIALS GmbH, THEIR SUBSIDIARIES AND AFFILIATES DOING BUSINESS IN LOCAL JURISDICTIONS (collectively "SUPPLIERS"), ARE SOLD BY THE RESPECTIVE LEGAL ENTITY OF THE SUPPLIER SUBJECT TO SUPPLIERS' STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIERS MAKE NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING SUPPLIERS' PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. AFOREMENTIONED EXCLUSIONS OR LIMITATION OF LIABILITY ARE NOT APPLICABLE TO THE EXTENT THAT THE END-USE CONDITIONS AND/OR INCORPORATION CONDITIONS CORRESPOND TO THE RECOMMENDED CONDITIONS OF USE AND/OR OF INCORPORATION AS DESCRIBED BY SUPPLIER IN ITS PRODUCT DATA SHEET AND/OR PRODUCT SPECIFICATIONS. EXCEPT AS PROVIDED IN SUPPLIERS' STANDARD CONDITIONS OF SALE, SUPPLIERS AND THEIR REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.

Each user bears full responsibility for making its own determination as to the suitability of Suppliers' materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Suppliers' products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Suppliers' Standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Suppliers. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Suppliers or any of its subsidiaries or affiliates covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.